

SPECIFICATION FOR LINE PIPES - EN 10208-1,2

Application: gas, water and oil transportation

Seamless line pipes

Pipe dimensions and weight

Outside diameter, mm	Weight per length unit, kg/m, wall thickness, mm																	Steel grade	
	3.6	4.0	4.5	5.0	5.6	6.3	7.1	8.0	8.8	10.0	11.0	12.5	14.2	16.0	17.5	20.0	22.2	EN 10208-1	EN 10208-2
33.7	2.67																	L210GA- L415GA	L245NB- L415NB
42.4	3.44																		
48.3	3.97																		
60.3	5.03	5.55	6.19	6.82	7.55														
73.0		6.81	7.60	8.38	9.31	10.36	11.54												
88.9		8.38	9.37	10.35	11.50	12.83	14.32	15.96											
101.6		9.63	10.78	11.91	13.26	14.81	16.55	18.47											
114.3		10.88	12.19	13.48	15.01	16.78	18.77	20.97	22.90	25.72	28.02								
168.3							28.23	31.63	34.61	39.04	42.67	48.03	53.96	60.10	65.08	73.15			
219.1						33.06	37.12	41.65	45.64	51.57	56.45	63.69	71.75	80.14	87.01	98.20	107.80		
273.0							46.56	52.28	57.34	64.86	71.07	80.30	90.63	101.41	110.27	124.79	137.31		
323.9								62.32	68.38	77.41	84.88	95.99	108.45	121.49	132.23	149.89	165.18		

Welded line pipes

Pipe dimensions and weight

Outside diameter, mm	Weight per length unit, kg/m, wall thickness, mm								Steel grade	
	4.50	5.00	5.60	6.30	7.10	8.0	8.80	10.0	EN 10208-1	EN 10208-2
219.1	23.82	26.40	29.50	33.10	37.12	41.65	45.64	51.57	L210GA- L485GA	L245NB/MB-L485NB/MB
273.0		33.05	36.90	41.40	46.60	52.30	57.30	64.86		
323.9			43.96	49.30	55.50	62.30	68.40	77.41		
355.6			48.30	54.30	61.00	68.60	75.30	85.23		
406.4				62.20	69.90	78.60	86.30	97.80		
508.0				77.94	87.70	98.64	108.30	122.81		